

Work Order ID 147560

Wednesday, August 03, 2016 7:06:42 AM

147560

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Item ID: D206-559-013 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: 206L Series / 407 Bearpaws
Start Date: 5/27/2016 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 6/8/2016 Req'd Qty: 3.00 ***3*** Customer:
Reference:

Approvals: Process Plan: **DAS** Date: **AUG 03 2016** Tooling: Date: **Run Start *NR1***
21 **QC:** **9-89** Date: SPC (Y/N): Date: **Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D206-559	rev L	AUG 03 2016		DAS 6 9-89				DAS 21 9-89	16-08-04 (3)
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-559-013 CHG006								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.02							
Quality Control									

3x

DAS
28
9-89

AUG 15 2016

3x

DAS
26
9-89

DAS
27
9-89

AUG 05 2016

3x

DAS
28
9-89

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Item ID: D206-559-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: 206L Series / 407 Bearpaws

Start Date: 5/27/2016 Start Qty: 3.00

3

Cust Item ID:

Required Date: 6/8/2016 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Packaging	0.00							
180									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD206-559-013								
	LOCATION: FG013								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.05							
Quality Control									

3X
DAS
27
9-89
AUG 15 2016DAS
21
9-89

AUG 16 2016

DAS
21
9-89

AUG 16 2016

Picklist Print

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Work Order ID: 147560

147560

Parent Item: D206-559-013

D206-559-013

Parent Item Name: 206L Series / 407 Bearpaws

Start Date: 5/27/2016

Required Date: 6/8/2016

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:J04.02.17Blank size changedKJ/JLM
IPP Rev:K 07-01-02 Was K10008 JLM
IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC
IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified
By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-17A		Purchased	No			160	Each	149.0000	12	36			
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AN4-17A

Bolt

DAS
28
9-89
9-89

Location	Loc Qty	Loc Code
over003	50	
M135056	50	
ST343	99	
M134943	99	

36X

AN4-20A		Purchased	No			160	Each	164.0000	12	36			
---------	--	-----------	----	--	--	-----	------	----------	----	----	--	--	--

AN4-20A

Bolt

DAS
28
9-89
DAS
27
9-89

Location	Loc Qty	Loc Code
GA	6	
m116419	6	
over003	50	
m135056	50	
ST343	108	
m134943	108	

36X

AUG 05 2016

DAS
28
9-89

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Work Order ID: 147560

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Parent Item: D206-559-013

D206-559-013

Parent Item Name: 206L Series / 407 Bearpaws

Start Date: 5/27/2016

Required Date: 6/8/2016

Start Qty: 3.00

Required Qty: 3.00

D2182B Manufactured No 160 f 401.0128 2.5 7.5

D2182B

Rubber Cushion - Black (\$Per Foot)

DAS
26
9-89

D2182B050
cut 6x5" per Kit

Location

Loc Qty

Loc Code

ST411

401.0128

108914

2.5

130427

48.5128

135093

350

**

DAS
26
9-89
27
9-89

D2274 Manufactured No 160 Each 506.0000 12 36

D2274

Radius Block

**

DAS
26
9-89
27
9-89

Location

Loc Qty

Loc Code

FG

12

86855

12

ST006

191

110264

12

144391

19

146624

160

ST012a

303

147530

303

**

DAS
26
9-89
27
9-89

D2432 Manufactured No 160 Each 13.0000 2

D2432

Bearpaw 19" X 24"

Location

Loc Qty

Loc Code

ST430A

13

147544

13

DAS
28
9-89

6
147965
147965

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Parent Item: D206-559-013

D206-559-013

Parent Item Name: 206L Series / 407 Bearpaws

Start Date: 5/27/2016

Required Date: 6/8/2016

Start Qty: 3.00

Required Qty: 3.00

D2438 Manufactured No 160 Each 76.0000 6 18

D2438

Clamp

DAS
26
9-89
27
9-89

68-6
82
SYD

Location

Loc Qty

Loc Code

ST542

76

110276

2

140182

12

147538

62

18x.

D2529 Manufactured No 160 Each 696.0000 12 36

D2529

Washer

DAS
26
9-89
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST008

696

108881

12

145269

184

147569

500

36x.

D2732 Manufactured No 160 f 279.3947 2.5

D2732

Rubber Cushion (\$per foot)

DAS
26
9-89
27
9-89

D2732-050
cut 6x5"
per kit

Location

Loc Qty

Loc Code

ST412

279.3947358

117118

5E-10

143793

279.394736

7.5
B136785

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DAS
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Work Order ID: 147560

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Parent Item: D206-559-013

D206-559-013

Parent Item Name: 206L Series / 407 Bearpaws

Start Date: 5/27/2016

Required Date: 6/8/2016

Start Qty: 3.00

Required Qty: 3.00

MS21042L4

Purchased

No

160

Each

2,489.000

12

36

MS21042L 4

Locknut

68-6
92 DAS
SVC 27
9-89

Location

Loc Qty

Loc Code

FP001

51

m133363

51

GA

468

m133769

116

m135058

352

ST3003

26

m134955

26

ST303

1944

m135127

944

m135297

1000

36x

NAS1149D0463J

Purchased

No

160

Each

1,636.000

24

72

NAS1149D0463J

Washer

**

68-6
92 DAS
SVC 27
9-89

Location

Loc Qty

Loc Code

GA

320

M132035

15

M134508

32

M135056

273

ST260a

600

M135056

600

ST263

716

M134943

716

3x

69x

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP